

A FORMAL SYNTHESIS OF (+)MILBEMYCIN β_3 ¹: A WITTIG APPROACH

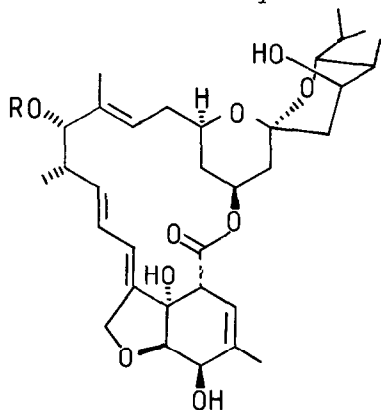
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Abstract: A new route has been established to generate the C₁₄-C₁₅ trisubstituted double bond of milbemycin β_3 by reaction of a Wittig reagent with the appropriate spiroacetal aldehyde. The product of this reaction, after conversion to the iodide and enantiospecific alkylation to generate the C₁₂ methyl group, has been elaborated to an intermediate previously involved in a total synthesis of milbemycin β_3 .

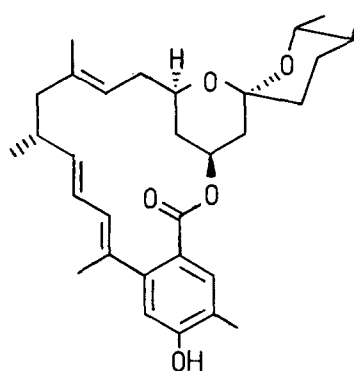
The milbemycins¹ and avermectins² have been the target of considerable synthetic endeavour, and to date several total syntheses of milbemycin β_3 have been reported^{3,4}. There have also been several reports of studies towards the preparation of structural sub-units of the more complex milbemycins and avermectins⁵. In this communication we describe an alternative route to the spiroacetal moiety of milbemycin β_3 and an alternative strategy for its incorporation into the macrolide ring, a strategy which would also allow a facile entry into the avermectin series.

The starting point for this synthesis was the readily available (S)-methyl 3-hydroxy-2-methylpropionate (1). Sequential protection of the alcohol as its THP ether and reduction of the ester gave the alcohol (2)⁹ in 95% yield. Swern oxidation gave the corresponding aldehyde (3), chelation controlled⁶ cuprate attack then gave the desired threo product (4) as the major product (>20:1) in 90% yield. The secondary alcohol was then protected as its benzyl ether (5), acid catalysed removal of the THP

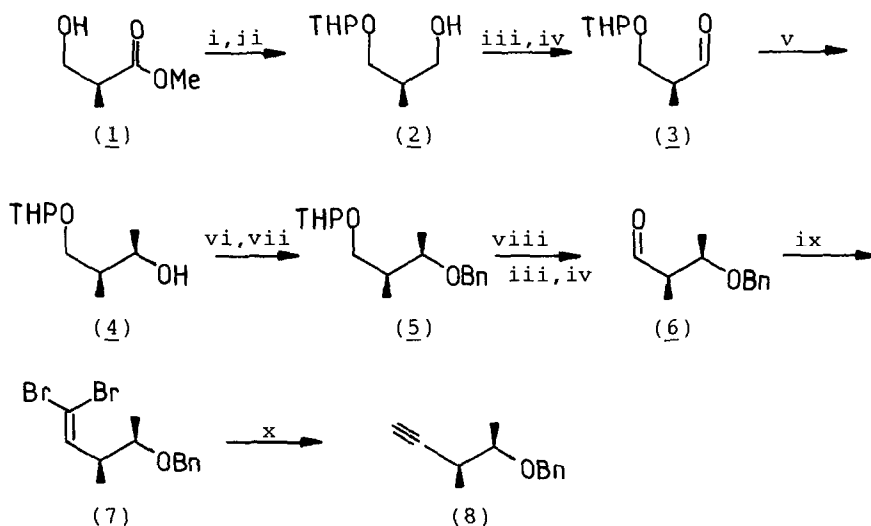


Avermectin A_{2b}

R = oleandrosyl-oleandrosyl



Milbemycin β_3

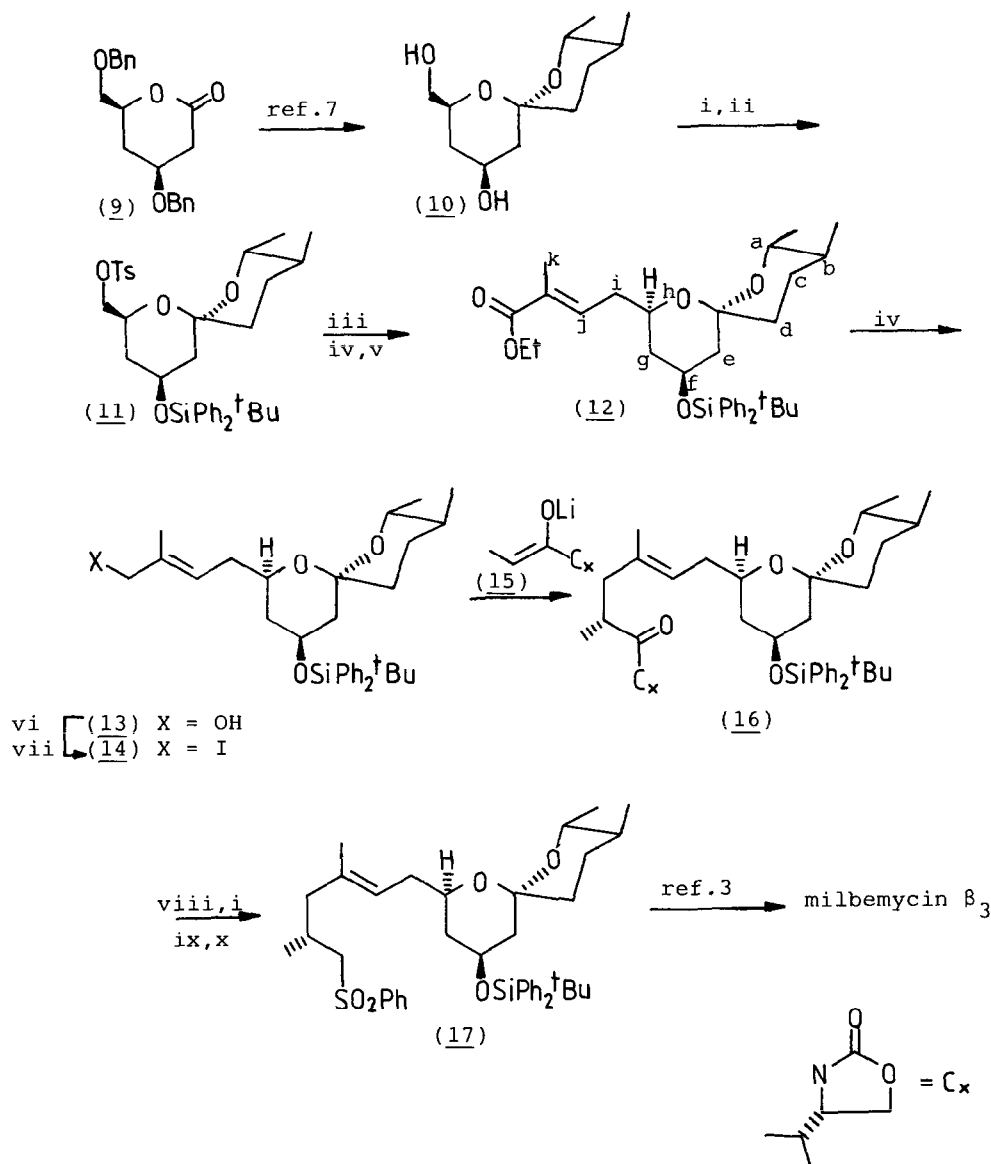


Reagents: i) DHP/Et₂O/CSA; ii) LiAlH₄/Et₂O; iii) DMSO/COCl₂; iv) NEt₃; v) Me₂CuLi/Et₂O -20°C; vi) NaH/THF; vii) PhCH₂Br; viii) MeOH/H⁺; ix) Ph₃P=CBr₂/THF 0°C; x) 2 x *n*-BuLi/THF -80°C.

protecting group and subsequent Swern oxidation afforded the aldehyde (6) in 70% overall yield. The aldehyde was then converted, via the dibromide (7), to the acetylene (8), $[\alpha]_D^{20} = -8.4^\circ$ (c 1.5, CH₂Cl₂, bp 58-60°C at 17 mm Hg, (60%) (shown to be >95% ee by preparation of the MTPA ether).

The acetylene (8) was coupled to the lactone (9)⁷ and converted to the known spiroacetal (10) by the procedure reported previously⁷. Treatment with one equivalent of *p*-toluenesulphonyl chloride in pyridine yielded the primary tosylate selectively (70%); the secondary alcohol was then protected as its *t*-butyldiphenylsilyl ether (11) (100%). Nucleophilic displacement of the tosylate by NaCN in DMSO (80°C) yielded the corresponding nitrile (80%). Dibal reduction to the aldehyde and subsequent Wittig reaction gave the α, β -unsaturated ester (12)* in a 60% overall yield; $[\alpha]_D^{20} = +38^\circ$ (c 0.4, CH₂Cl₂); ν_{max} 1710 (C=O), 1650, 1450, 1380, 1110, 830, 740, 705 cm⁻¹; δ_{H} (360MHz) (CDCl₃), 7.6 (4H, m, Ar), 7.3 (6H, m, Ar), 6.77 (1H, dd, J=2H, H_J), 4.14 (1H, m, H_F), 4.1 (2H, q, J=7Hz, -CH₂-CH₃), 3.3 (1H, m, H_H), 3.0 (1H, dq, J=6.11 Hz), 2.2 (2H, m, 2xH_I), 1.85 (1H, dd, H_E), 1.79 (3H, s, Me_K), 1.65 (1H, ddd, H_G), 1.4-1.6 (5H, m, H, 2xH_C, 2xH_D), 1.26 (3H, t, J=7, Me_{CH}), 1.27 (2H, m, H_G, H_E), 1.05 (9H, s, *t*-Bu), 0.95 (3H, d, J=6Hz, Me_A), 0.75 (3H, d, J=7, Me_B).

*¹³C NMR indicates single double bond isomer.

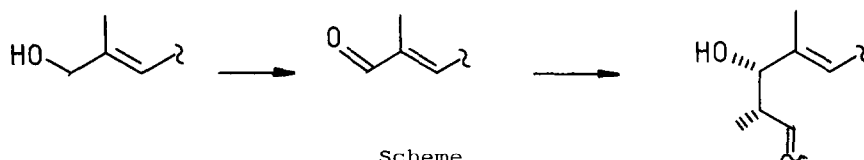


Reagents: i) TsCl/pyr; ii) $t\text{-BuPh}_2\text{SiCl}$ /DMF/imidazole; iii) NaCN/DMSO/80°C; iv) Dibal/ CH_2Cl_2 ; v) $\text{EtO}_2\text{CC}(\text{Me})\text{PPh}_3$; vi) MeSO_2Cl /pyr/DMAP; vii) NaI/THF; viii) $\text{LiAlH}_4/\text{Et}_2\text{O}$; ix) PhS^-/MeOH ; x) Oxone.

Dibal reduction yielded the key allylic alcohol (13) (65%), conversion to the very unstable allylic iodide (14) and subsequent alkylation of the oxazolidone (15)⁸ yielded the alkylated product (16) (80%) in which the stereochemistry of the remote methyl at C₁₂ had been generated. In addition a small amount (<15%) of another double bond isomer was isolated¹⁰.

Reductive removal of the chiral auxiliary and a simple functional group modification then allowed the conversion to the sulphone (17) which has previously been incorporated into a total synthesis of (+)milbemycin β_3^3 .

This approach also provides a route to the avermectins. Oxidation of the allylic alcohol (13) to the unsaturated aldehyde followed by a directed aldol condensation would allow the introduction of the C₁₃ oxygenation required for the avermectins (Scheme).



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